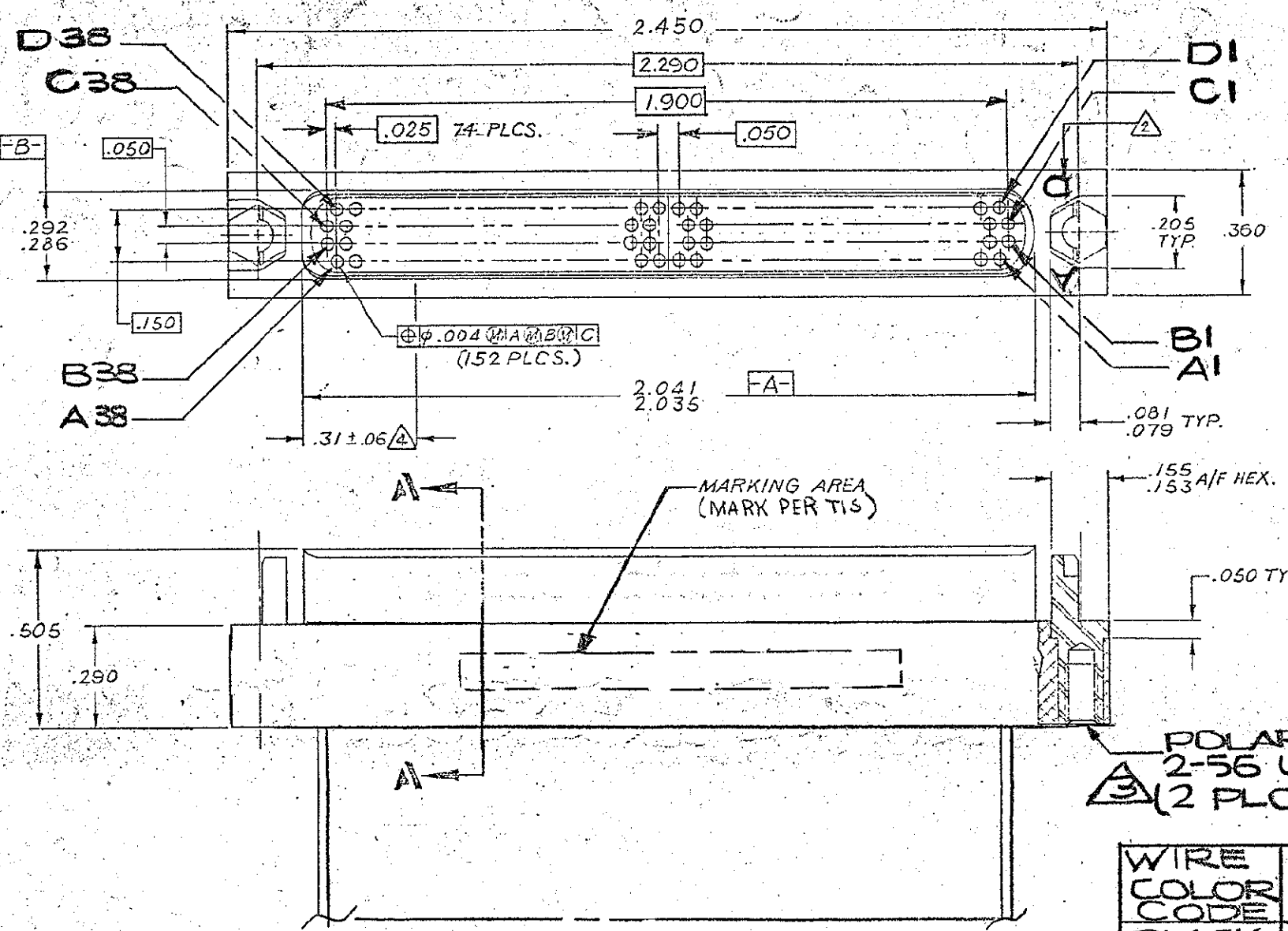


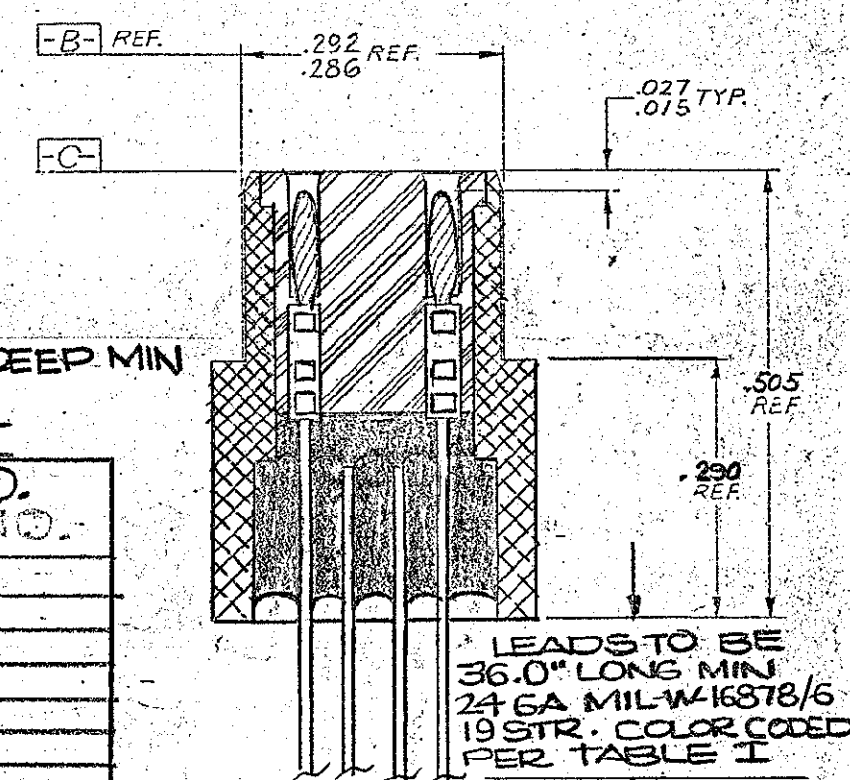
REVISIONS				
ZONE	LTR	ECN	DESCRIPTION	APPROVED
A	33726	NEW RELEASE	9/18/91	
B	35408	CAV. LOC. UPDATE	SEE ECN	
C	35180	CORRECT LTR DESIGNATOR	10/1/91	
D	36545	MKG. LOC. UPDATE	9/5/91	
E	40427	UPDATE REV. LETTER	8/1/91	



POLARIZING KEY
 2-56 UNC-2B X .125 DEEP MIN
 (2 PLCS)

TABLE I

WIRE COLOR CODE	CAVITY NO. (A, B, C, D)
BLACK	1, 11, 21, 31
BROWN	2, 12, 22, 32
RED	3, 13, 23, 33
ORANGE	4, 14, 24, 34
YELLOW	5, 15, 25, 35
GREEN	6, 16, 26, 36
BLUE	7, 17, 27, 37
VIOLET	8, 18, 28, 38
GRAY	9, 19, 29
WHITE	10, 20, 30



SECTION A-A

NOTES: UNLESS OTHERWISE SPECIFIED.

1. MASK & IRIDITE.
2. ORIENTATION IS OPTIONAL FOR LETTER DESIGNATORS.
3. SUPPLIED LOOSE PACKED.
4. .286/.292 DIM. APPLIES ONLY OVER A DISTANCE OF .31 FROM EACH END OF THE KEYSTONE.
5. CRIMP LEADS INTO CONTACTS PER MEP 302-05.
6. EPOXY USED IS EMERSON & CLIMING STYCAST 2850 FT. COLOR BLUE P/N: 194-8702-6260. USE OF OTHER ADHESIVE OTHER THAN EPOXY IS NOT PERMITTED (I.E. LOCTITE CYANOACRYLATE).

7. PREPARATION OF NICKEL PLTD. SURFACE IS REQ'D TO ENSURE BONDING OF EPOXY ENCAPSULANT TO SHELL.
8. MEASURE AND RECORD MATING FORCE PER MEP 302-21.

QTY	LOC	IDENT	PART OR IDENTIFYING NO.	SYMBOLS OR DESCRIPTION
PARTS LIST				
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:		DRAWING NO.		
FRACTIONS	DECIMALS	ANGLES		
MATERIAL		FINISH	APPROVALS	DATE
			SHIMADA	7/29/91
NEXT ASSY		USED ON		
APPLICATION		DO NOT SCALE DRAWING		
		PARTS LIST		
		MICRODOT CONNECTORS A DIVISION OF UNI-STAR INDUSTRIES INC. 386 PISKIDEN AVE., SC. PISKIDEN, CA 94088		
		CONNECTOR, HIGH DENSITY 152 CONTACT, HD5M1-152P4D9-36.0 CDM		
		B 98278 095-9091-1061		
		NONE		