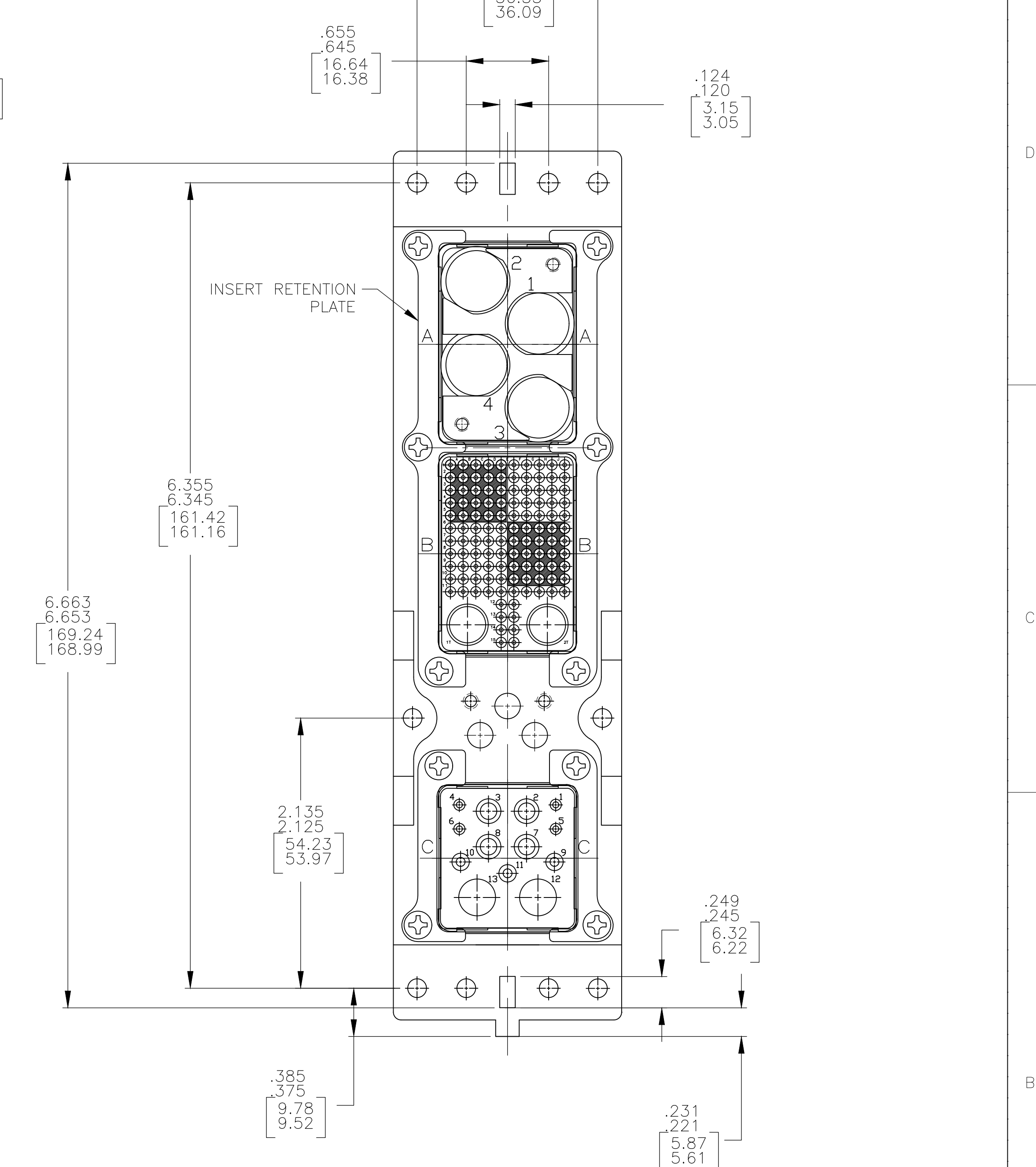
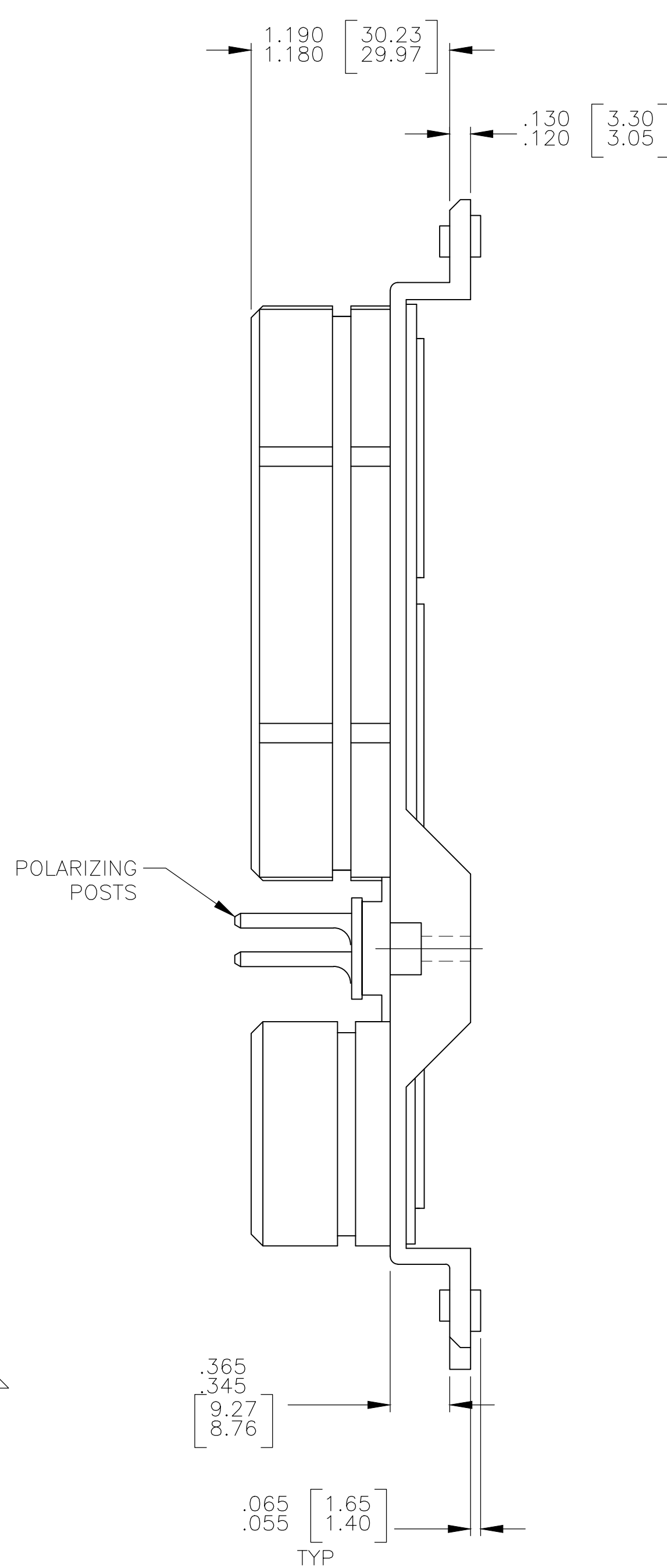
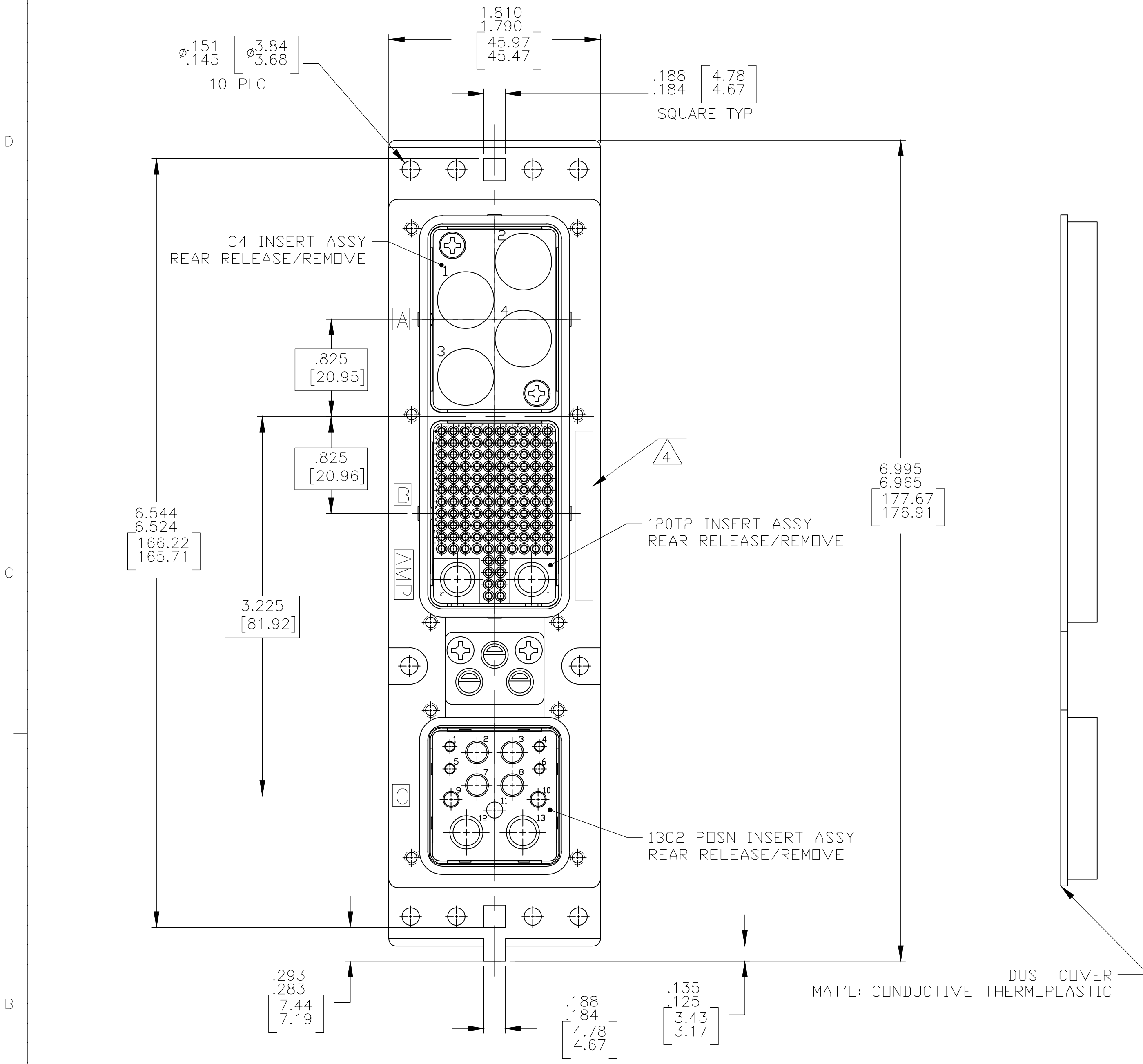


D

C

B

A



D

C

B

A

- CONNECTOR DIMENSIONS ARE PER ARINC 600 SPECIFICATION UNLESS OTHERWISE SPECIFIED.
 - DUST COVER INSTALLED FOR SHIPPING.
 - KEYING SHOWN IN POSITION "01" FOR ILLUSTRATION ONLY. CONNECTORS SHIPPED WITH KEYING INSTALLED IN POSITION PER TABLE.
- 4 TE PART NO AND DATE CODE MARKED IN THIS AREA.

COMPONENT	MATERIAL	FINISH
SHELL	DIE CAST ALUMINUM PER ASTM-B-85	ELECTROLESS NICKEL PER MIL-C-26074
INSERT RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209	ELECTROLESS NICKEL PER MIL-C-26074
SCREWS	STEEL OR STAINLESS STEEL	PASSIVATED
POLARIZING POSTS	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625
POLARIZING POST RETAINING PLATE	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625
120T2 & 13C2 INSERT	THERMOSET OR THERMOPLASTIC PPS PER MIL-M-24519	—
C4 INSERT	ALUMINUM ALLOY PER ASTM-B-209	CHEMICAL CONVERSION PER MIL-C-5541, CLASS 1A

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
C.C.THOMAS
1-29-15

CHK
W.BERNHART
1-29-15

APVD
W.BERNHART
1-29-15

DIMENSIONS:
INCHES

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± -
4 PLC ± -
ANGLES ± -

MATERIAL
SEE CALLOUTS

THIS DRAWING IS A CONTROLLED DOCUMENT.

NAME
PLUG ASSY, SIZE 2, ARINC 600
(C4/120T2/13C2)

SIZE
A1

CAGE CODE
00779

DRAWING NO
2287523

RESTRICTED TO
—

CUSTOMER DRAWING

SCALE
3:2

SHEET
1 OF 1

REV
C

4805 (1/15)