

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

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WARNING - THIS DOCUMENT CONTAINS TECHNOLOGY WHOSE EXPORT IS RESTRICTED BY THE EXPORT ADMINISTRATION REGULATIONS ("EAR") PURSUANT TO 15 C.F.R. PARTS 730-774. VIOLATIONS OF THE EAR ARE SUBJECT TO SEVERE CRIMINAL PENALTIES UNDER THE EXPORT CONTROL REFORM ACT, AS AMENDED (TITLE 50, U.S.C., SEC. 4801, ET SEQ.).

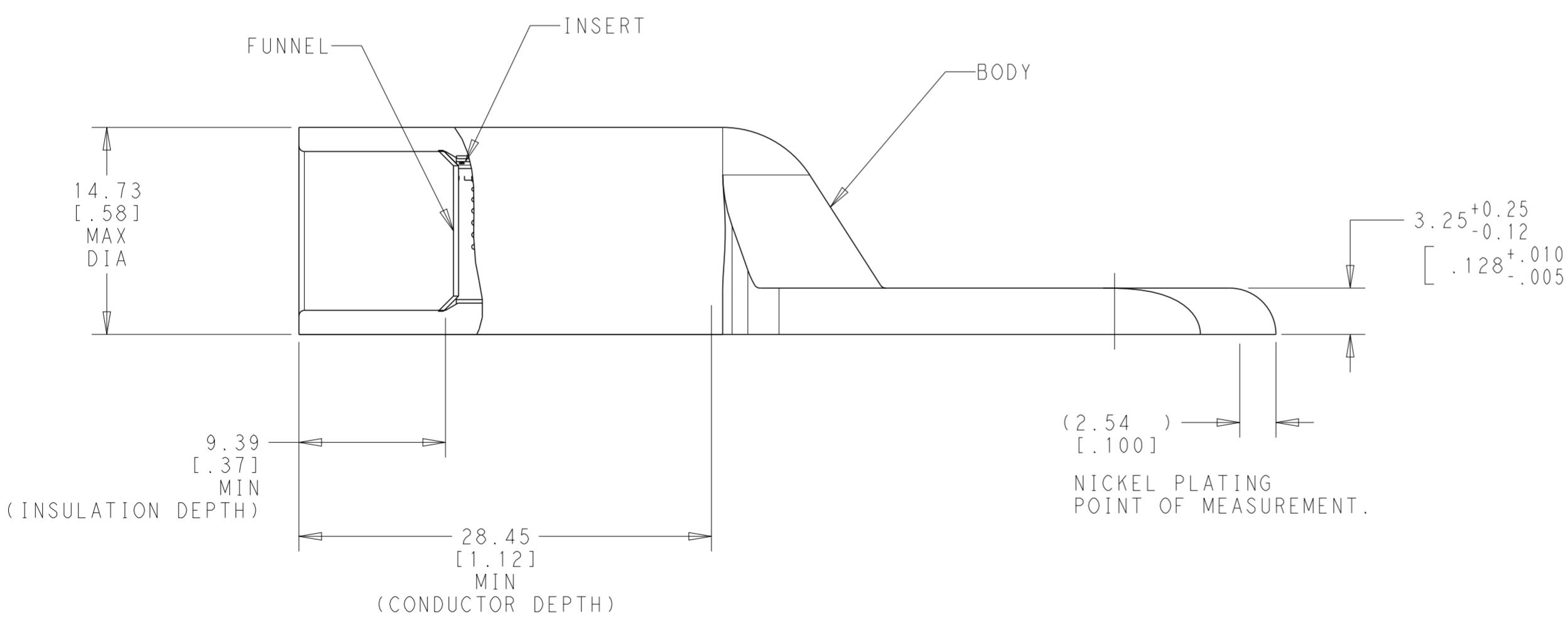
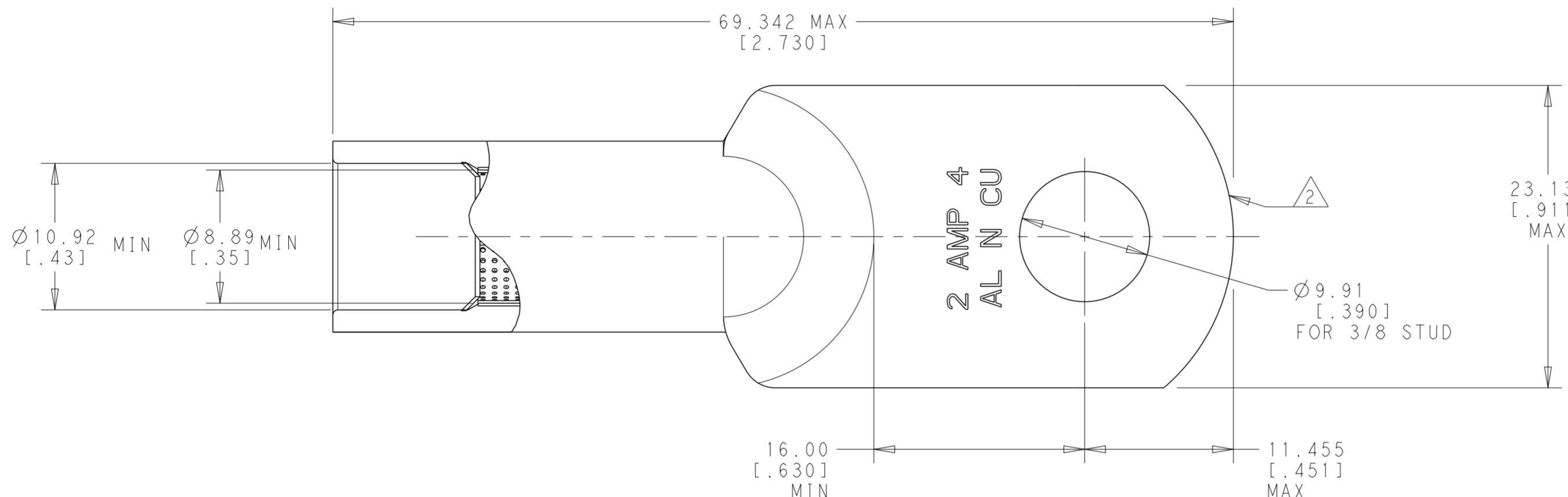
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	B	REV PER ECO 17-011627	09AUG2017	CT	PD
	C	REVISED PER ECN-25-324177	05JUN2025	PE	PD

## 1. WIRE INSULATION:

THE TONGUE RADIUS FEATURE IS NOT A TOOLING CONTROLLED DIMENSION AND MAY NOT BE A TRUE RADIUS.

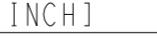
3. IF USING COPPER WIRE, HEAT SHRINK TUBING MAY BE REQUIRED TO BUILD UP THE INSULATION RANGE IN ORDER TO MEET THE REQUIRED INSULATION RANGE.

4. SEE TE CONNECTIVITY INSTRUCTION SHEET 408-2281 FOR TOOLING AND CRIMP INSTRUCTIONS, FIGURE 2 FOR WIRE STRIPPING DETAIL.



BODY: COPPER ASTM-B187 ANNEALED  
NICKEL PL .000300 MIN THK PER QQ-N-290  
INSERT & FUNNEL: BRASS ASTM B36  
NICKEL PL SAE AMS QQ-N-290A  
DATED JULY 2000  
.00254 [.000100] MIN THK

2297683-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. BELACK 24DEC2015	 <b>TE</b> Connectivity				
DIMENSIONS: mm [INCH]		CHK P. D'AMATO 24DEC2015					
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD P. D'AMATO 24DEC2015				
	0 PLC	±-	PRODUCT SPEC				
	1 PLC	±-	-				
	2 PLC	±-	APPLICATION SPEC				
	3 PLC	±-	114-2134				
	4 PLC	±-					
ANGLES		±-					
MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
SEE TABLE	SEE TABLE	CUSTOMER DRAWING	A2	-	C-2297683	-	
			SCALE	3:1	SHEET	1 OF 1	REV C